

Application No.: 10/810404  
Docket No.: CH2979USNA

Page 2

## AMENDMENTS TO THE CLAIMS

1. (Currently amended) A composition comprising an alkoxylated phosphite having the formula of  $(\text{HO}[\{\text{CH}(\text{R})\}_m\text{O}]_n)_3\text{P}$  wherein each R is independently hydrogen, an alkyl group, or combinations of two or more thereof; m is a number from 2 to about 20; and n is a number from about 1 to about 20; and an organic titanium compound.
2. (Canceled)
3. (Currently amended) A composition according to claim ~~2~~ 1 wherein said alkoxylated phosphite composition is tri-(ethyleneglycol) phosphite, tri(propylene glycol) phosphite; tri(isopropylene glycol) phosphite; tri(1,4-butylene glycol) phosphite; tri(-isobutylene glycol) phosphite; tri(pentylene glycol) phosphite; tri(hexylene glycol) phosphite; tri(octylene glycol) phosphite, tri(nonylene glycol) phosphite, tri(diethylene glycol) phosphite, tri(triethylene glycol) phosphite, tri(polyethylene glycol)phosphite, tri(polypropylene glycol) phosphite, tri(polybutylene glycol) phosphite; or combinations of two or more thereof.
4. (Currently amended) A composition according to claim 3 wherein said alkoxylated phosphite composition is tri-(~~ethylene~~ ethylene glycol) phosphite.
5. (Canceled)
6. (Currently amended) A composition according to claim ~~5~~ 3 wherein said composition further comprises ~~ing~~ a complexing agent, which is a hydroxycarboxylic acid, an alkanolamine, an aminocarboxylic acid, or combinations of two or more thereof.
7. (Currently amended) A composition according to claim 6 wherein said composition further comprises ~~ing~~ a hypophosphorous acid, its salt, or both.
8. (Currently amended) A composition according to claim 6 wherein said ~~titanium or a~~ titanium compound is tetra isopropyl titanate, tetra n-butyl titanate, or combinations thereof.
9. (Currently amended) A composition according to claim 7 wherein said ~~titanium or a~~ titanium compound is tetra isopropyl titanate, tetra n-butyl titanate, or combinations thereof.

Application No.: 10/810404  
Docket No.: CH2979USNA

Page 3

10. (Currently amended) A composition according to claim 6 wherein said titanium compound is a titanium chelate comprising or produced from a tetraalkyl titanate and said complexing agent.

11. (Canceled)

12. (Currently amended) A composition according to claim ~~11~~ 10 wherein said composition further comprises sodium hypophosphite.

13. (Currently amended) A composition according to claim ~~11~~ 10 wherein said ~~titanium or a~~ titanium compound is ~~TYZOR®-LA~~ (titanium bis-ammonium lactate).

14. (Currently amended) A composition according to claim 13 wherein said alkoxylated phosphite composition is tri-(~~ethylene~~ ethylene glycol) phosphite.

15. (Canceled)

16. (Canceled)

17. (Canceled)

18. (Canceled)

19. (Canceled)

20. (Canceled)

21. (Canceled)

22. (Canceled)

23. (Canceled)

24. (Canceled)

25. (Canceled)

26. (Canceled)

27. (Canceled)

28. (Withdrawn) A process comprising contacting, in the presence of a composition comprising an alkoxylated phosphite and an organic titanium compound, a carbonyl compound with an alcohol wherein said alkoxylated phosphite has the formula of  $\text{HO}[\{\text{CH}(\text{R})\}_m\text{O}]_n\text{P}$  wherein each R is independently hydrogen, an alkyl group, or combinations of two or more thereof; m is a number from 2 to about 20; and n is a number from 1 to about 20.

Application No.: 10/810404  
Docket No.: CH2979USNA

Page 4

29. (Withdrawn) A process according to claim 28 wherein said composition is tri-(ethyleneglycol) phosphite, tri(propylene glycol) phosphite; tri(isopropylene glycol) phosphite; tri(1,4-butylene glycol) phosphite; tri(-isobutylene glycol) phosphite; tri(pentylene glycol) phosphite; tri(hexylene glycol) phosphite; tri(octylene glycol) phosphite, tri(nonylene glycol) phosphite, tri(diethylene glycol) phosphite, tri(triethylene glycol) phosphite, tri(polyethylene glycol) phosphite, tri(polypropylene glycol) phosphite, tri(polybutylene glycol) phosphite; or combinations of two or more thereof.
30. (Withdrawn) A process according to claim 29 wherein said composition is tri-(~~ethylene~~ ethylene glycol) phosphite.
31. (Canceled)
32. (Withdrawn) A process according to claim ~~31~~ 30 wherein said composition further comprising a complexing agent, which is a hydroxycarboxylic acid, an alkanolamine, an aminocarboxylic acid, or combinations of two or more thereof.
33. (Withdrawn) A process according to claim 32 wherein said composition further comprising a hypophosphorous acid, its salt, or both.
34. (Withdrawn) A process according to claim 32 wherein said ~~titanium or a~~ titanium compound is tetra isopropyl titanate, tetra n-butyl titanate, or combinations thereof.
35. (Withdrawn) A process according to claim 33 wherein said ~~titanium or a~~ titanium compound is tetra isopropyl titanate, tetra n-butyl titanate, or combinations thereof.
36. (Withdrawn) A process according to claim 32 wherein said ~~titanium or a~~ titanium compound is a titanium chelate comprising or produced from a tetraalkyl titanate and said complexing agent.
37. (Canceled)
38. (Withdrawn) A process according to claim 37 wherein said composition further comprises sodium hypophosphite.
39. (Withdrawn) A process according to claim ~~37-36~~ wherein said titanium or a titanium compound is ~~TYZOR<sup>®</sup> LA~~ (titanium bis-ammonium lactate).
40. (Withdrawn) A process according to claim 39 wherein said composition is tri-(~~ethylene~~ ethylene glycol) phosphite.